

Deconstructing Advanced Progressive Lens Designs:
A Stepwise Approach




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- ◆ Master in Ophthalmic Optics (ABOM)
- ◆ Registered Spectacle Lens Dispenser (CA-SLD)
- ◆ Licensed Optometrist (CA-DCA)



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Disclosures

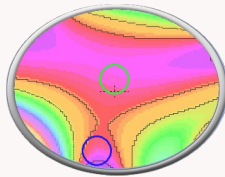
- The content of this course was developed independently without commercial bias or influence
- Consulting History
 - SightLine Ophthalmic Consulting
 - Visionix
 - Essilor Instruments, USA
 - Topcon Healthcare

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Learning Journey Objectives

Progressive Lens DNA

- Surfacing
 - Traditional vs Digital Design Features:
 - Enhanced
- Design
 - Dual
 - All Back Surface
- Aberration
 - Hard vs Soft
- The Drop
 - Vertical Power Change



Review of manufacturers latest technology and product portfolios
 Patient Case Review

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Origins of the Modern PAL

Bernard Maitenaz
Patents 1953-1959

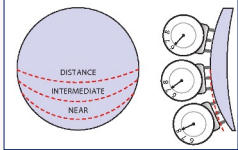
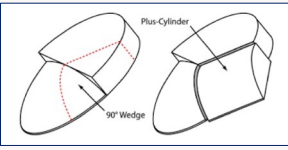
Design Improvements
1960-1970's

Computer Aided Design (CAD) Freeform, Computer Numeric Control (CNC) Machines
1980-2020's

The Competition for Leadership when the Market for Progressive Lenses became global.

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Basic Progressive Lens Design: Simple Yet Complex

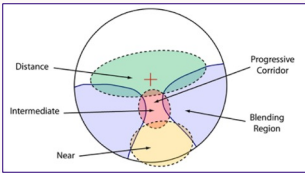
PAL

- A type of multifocal lens
- Increasing curvature = increased Plus power
- Variable focus intermediate zone
- Ledges and lines are blended
- Oblique Plus cyl is blended in the periphery = Surface Astigmatism
- No image jump

Fundamentals of Progressive Lens Design Copyright © 2006 Darryl J Meister and Vision Care Product News

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Four Structural Features to Manipulate




- Distance = stable area for distance Rx
- Near = stable area for near Rx
- Corridor = zone of increasing, plus power, provides mid-range vision
- Blending Region = contains varying amounts of Surface Astigmatism


Fundamentals of Progressive Lens Design Copyright © 2006 Darryl J Meister and VisionCare Product News

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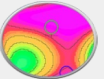
5 Key PAL Concepts



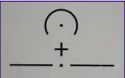
1. Surfacing: Traditional vs Freeform
How is the lens made?



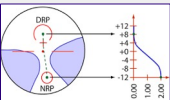
2. Design: Front, Dual, All Back
Where is the prescription placed?



3. Aberration Pattern
What is the Surface Astigmatism distribution?



4. The Drop: FRP to PRP
What does it mean?



5. Vertical Power Change:
How can we control it?


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Key Concept #1 Surfacing

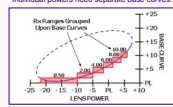



10

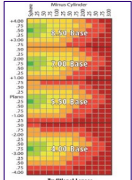
Surfacing TRADITIONAL PAL SURFACING



Tscherning's Ellipse
Individual powers need separate base curves.

I need a 7.5
Store only stocks 7 or 8



Optical compromise:

- Range of Rx grouped into one base curve
- reduces the number and cost of many molds

Green = best vision
Yellow, orange, red = increasingly poor peripheral vision



Optical Lens Design by Darryl Meister

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Surfacing FREEFORM PAL SURFACING

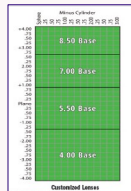
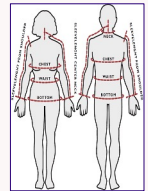
NO MORE FORMS

Software Program → **Digital Surfacer**
moves in 3D, like a record player

Point by point surface profile

- RX
- Aberrations
- Position of wear

ALL prescriptions can be Optimized
Like a custom made dress or suit

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Surfacing Equipment: Lap vs CNC surfacing

Lap = Form **Software program** **CNC Machine**

Traditional lenses Freeform and Traditional lenses

Lap/Form surfacing machine CNC (Computer Numerical Control) Machine

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Surfacing: Traditional surfacing vs Freeform digital surfacing

Lap = Form **Software program** **Digital surface**

Traditional lap surfacing

- Back surface Rx only
- Sphere/Cyl only
- Accuracy to 1/16 D (0.06 D)
- PAL design on front

Freeform digital surfacing

- Free-form surface
- Accuracy to 1/100 D (0.01 D)
- PAL design on Front &/or Back
- Back surface Rx and aberration control
- Limitation - prism amount. Use a specialty lab (eg. [Quest Vision Care Specialty Lab](#))

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Key Concept #2
Design

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Design: Free Form Configurations

Enhanced Semi-finished/Front Surface - FS

The diagram illustrates three lens designs from left to right:

- Enhanced Semi-Fin Free-Form Lens:** Factory-molded progressive front surface, Digitally-surfaced Rx only back surface.
- Dual-Surface Free-Form Lens:** Factory-molded partial progressive front surface, Digitally-surfaced Rx + progressive back surface.
- Back-Surface Free-Form Lens:** Factory-molded spherical front surface, Digitally-surfaced Rx + full progressive back surface.

The Optics of Free-Form Progressive Lenses by David Atkinson, October 2008

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DUAL SURFACE DESIGN- DS

- **Aspheric** front surface
- ~3.00D range
- Increased magnification at near
- Soft lens design
- Better cosmetics in high plus RX
- Preferred by hyperopes

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ALL BACK SURFACE DESIGN - ABS

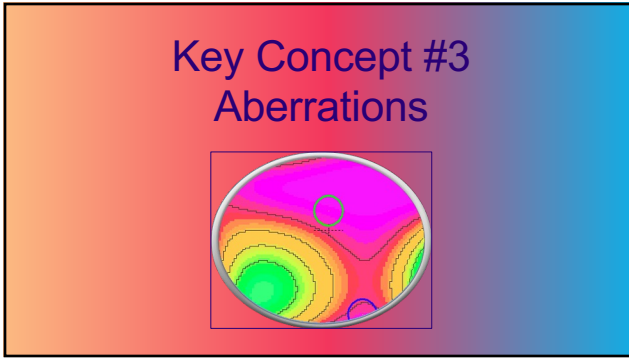
Spherical lens forms

- Meniscus (Nitsche and Gunter)

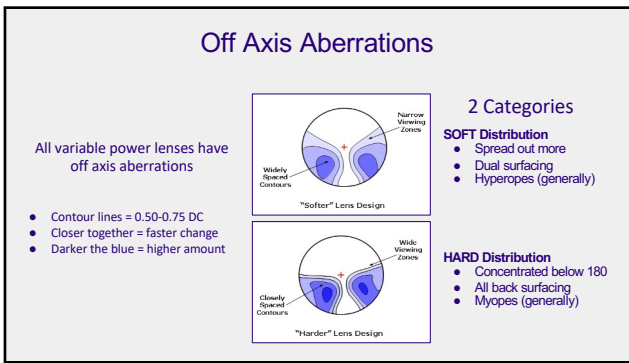
- More Bent with +/- 6.00D BC
- Plus Rx:
 - Base Curve = -6.00 Ds on the back
- Minus Rx:
 - Base Curve = +6.00 Ds on the front

- **Spherical** front surface
- Rx on back of lens
- More types of lens options
- Not ideal cosmetics in high plus lenses
- Hard design
- Preferred by myopes

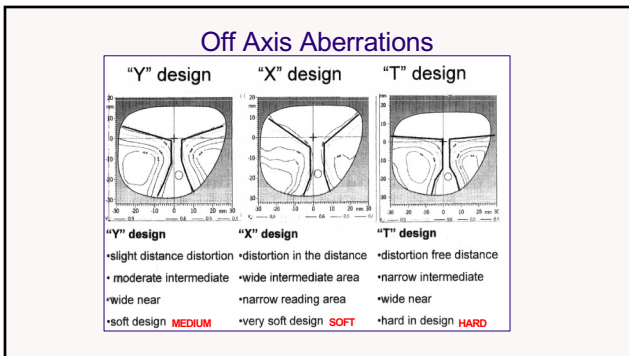
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Lens Geek at Work



Manual method



My home office



Wavefront analysis

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Off Axis Aberration Softest to Hardest

Δ Cyl

0.00
0.25
0.50
0.75
1.00
1.25
1.50

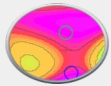
Soft → Hard

3 Basic Designs Types

		
Y design	X design	T design

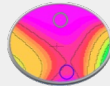
MEDIUM SOFT HARD

Unity



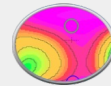
Unity

Hoya



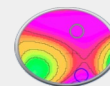
Hoya

Essilor



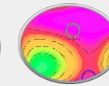
Essilor

Zeiss



Zeiss

Shamir




Shamir

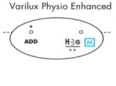
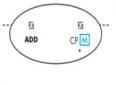
All of these lenses have -3.00 -0.50 x 0.15 in the distance with +2.25 ADD power

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A good resource for DNA information



VISION COUNCIL
EPIC
ELECTRONIC PROGRESSIVE IDENTIFIER CATALOG

<p>Varilux Physio Enhanced</p> 	<p>Materials: Plastic (CR39 and 1.50) Polycarbonate Plastic High Index (1.60) Plastic Ultra High Index (1.67) Plastic Hi-Index (1.66-1.67) Trivex Symbol here identifies: A: Auto P: Photochromic F: Polished I: Index</p>	<p>Standard Progressive</p> <p>Fitting cross location: <u>6mm above 180 line</u> <u>Max. minimum fitting height: 14mm</u> Available in: Clear, Photochromic, Polarized Available in: US and Canada PAL Design on Front and Back Side * Patient's initials here</p>
<p>ZEISS Choice Plus (13, 15, 17, 19, 21)</p> 	<p>Materials: Plastic (CR39 and 1.50) Trivex Polycarbonate Plastic High Index (1.60) Plastic High Index (1.66-1.67) * number here indicates design (13,15,17,19,21)</p>	<p>Standard Progressive</p> <p>Fitting cross location: <u>6mm above 180 line</u> <u>Max. minimum fitting height: 13mm - 21 mm</u> Available as: Clear, Photochromic, Polarized Available in: US and Canada PAL Design on Back Side</p>

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Key Concept #4 The Drop

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THE DROP: FRP (pupil) to PRP (180 line)

VariLux Physio Enhanced
Standard Progressive
Fitting cross location: 4mm above 180 line
Rec. minimum fitting height: 13mm - 21mm
Available in: Clear, Photochromic, Polarized
Available in: US and Canada
PAL Design on Front and Back Side
* Patient's choice here

ZEISS Choice Plus
Standard Progressive
Fitting cross location: 4mm above 180 line
Rec. minimum fitting height: 13mm - 21mm
Available in: Clear, Photochromic, Polarized
Available in: US and Canada
PAL Design on Back Side

- Drop doesn't always indicate the beginning of the power change
- Older designs used to compensate for Martin's Rule of Tilt
 - Drop OC 1mm for every 2° panto angle
- Shortcut for marking up lenses or verifying fitting heights w/o a layout chart

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Key Concept #5 Vertical Power Change

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Vertical Power Change

Definition of a Corridor

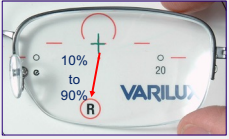
- There is no industry accepted definition of a corridor
- Common definition "Area where the power transitions from Dist to Near"

Lens designers

- Don't use the term "corridor"
- Prefer "Progression Length"
 - Area of the lens that contains 10% to 90% of the ADD power

Power Length (PL) is at the discretion of the lens designer

- Position
 - Bottom of DRC
 - Fitting Cross
 - Prism Ref. Point
- Length
 - Long or short
- Inset depends on reading habits or NPD




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Vertical Power Change

3 Corridor Design Concepts: MFH, Variable, Fixed

Minimum Fitting Height: All PALs have a MFH. This is a key factor
Essilor of America | Varilux Comfort

	<p>no symbol Plastic (CR39 and 1.50)</p> <p>P Polycarbonate</p> <p>6 Plastic High Index (1.60)</p> <p>II Plastic High Index (1.66-1.67)</p>	<p>Standard Progressive ★</p> <p>PAL Design on Front side</p> <p>Fitting cross location: drive above 180 line</p> <p>Req. minimum fitting height ← 17mm</p> <p>ex. 17 + 2 = 19 mm Fitting Height</p> <p>Available as: Clear; Photochromic; Polarized</p> <p>Available in US and Canada</p>
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- ★ Older Std PALs design concept
- 85% of ADD is at the top of the NRC
- To ensure 100% = MFH + 2mm

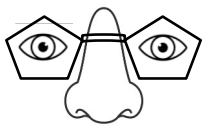
We don't measure corridor/progression lengths,
We measure Fitting Heights

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SIDE BAR: Factors Affecting MFH

- Frame Shape
 - Pilot
 - Angular
- Bridge placement
 - Wide/thin nose
- Pupillary Distance
 - Narrow/Wide

All of these can benefit or take away from the MFH



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Variable Corridor Design

Essilor of America | Varilux X

Materials:

- 50 Plastic (CR39 and 1.50)
- 53 Trivex
- P Polycarbonate
- 67 Plastic High Index (1.61 - 1.67)
- 74 Plastic Ultra High Index (> 1.67)

Custom Progressive Design ★ Freeform design

PAL Design on Front and Back side
 Fitting cross location: cross-over 180 line
 Rec. minimum fitting height: **20mm**
20mm vs. 17 + 2 = 19 mm min. for 100% ADD
 Available in: Photochromic, Polarized
 Available in US and Canada

- ★ Used in FreeForm designs (ABS & DS)
 - Software chooses the longer corridor based on VFH
 - Limits to how long
- Longer power change for longer VFH, Shorter for shorter
- Use MFH + 2mm for your fitting height

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Variable Corridor PAL with task specific priorities

Carl Zeiss Vision | ZEISS SmartLife Individual

Materials:

- 50 Plastic (CR39 and 1.50)
- 53 Trivex
- 59 Polycarbonate
- 60 Plastic High Index (1.60)
- 67 Plastic High Index (1.61 - 1.67)
- 74 Plastic Ultra High Index (> 1.67)

Custom Progressive Design

PAL Design on Back side
 Fitting cross location: cross-over 180 line
 Rec. minimum fitting height: **20mm**
 Available as: Clear, Photochromic, Polarized
 Available in US and Canada

Balanced

Optimize design for allround activities

Intermediate

Optimize design for distance and intermediate activities

Near

Optimize design for all range near vision activities

- Prioritized designs available w/ Freeform software
- Allows some control of variable corridor
- Variable corridor may be the reason for non-Adapt?
 - change in B dimension, short to long
 - solution = refit with similar corridor length

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Fixed Corridor Design

near

Shamir Insight Inc. | Autograph Intelligence Fixed & VARI.

Materials:

- 50 Plastic (CR39 and 1.50)
- 53 Trivex
- P Polycarbonate
- 67 Plastic High Index (1.61 - 1.67)
- 74 Plastic Ultra High Index (> 1.67)

Custom Progressive Design ★ Freeform design

PAL Design on Back side
 Fitting cross location: cross-over 180 line
 Rec. minimum fitting height: **20mm**
 Available as: Clear, Photochromic, Polarized
 Available in US and Canada

Example:

Fit. Ht. = 20 mm
 Corridor = 15mm
 Last 5 mm = 100% ADD
 Max ADD = 10 mm
 Int = 15 - 5 = 10 mm

- Power progression

15 ★

10 mm Intermediate

5 mm minimum full add

Fixed 15

5 mm full add

Specify on lab order

Fitting height = 20 mm

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Geometry 101: How much is your patient seeing?

$$\text{Area of Clarity (inches)} = \frac{\text{Lens (mm)} \times \text{Working Distance (cm)}}{\text{Vertex (mm)} \times 2.54 \text{ cm/inch}}$$

@ 40 cm: 1 mm = 1.2 inches
 @ 67 cm: 1 mm = 2.0 inches

Calculations are simplified and do not take into consideration the center of rotation or the power of the lens.

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Sample Problem

$$\text{Area of Clarity (inches)} = \frac{\text{Lens (mm)} \times \text{Working Distance (cm)}}{\text{Vertex (mm)} \times 2.54 \text{ cm/inch}}$$

$$\text{Area of Clarity (inches)} = \frac{1 \times 55}{13 \times 2.54} = \frac{55}{33.02} = 1.67 \text{ inches}$$

Calculations are simplified and do not take into consideration the center of rotation or the power of the lens.

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PRODUCT INNOVATION AND EVOLUTION

Rapid development

Best exercise equipment

Every industry strives to provide the most advanced products to today's consumer

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Free Form Design Evolution

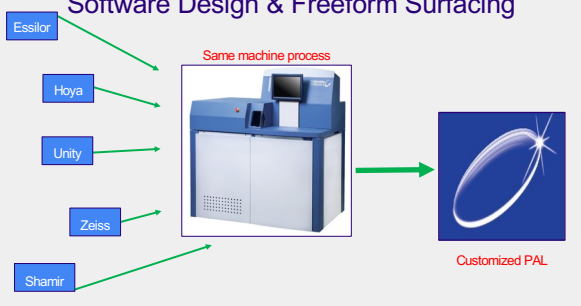
Through R&D, computerization, and advanced machinery lens designers have:

- Decrease higher order aberrations resulting in wider sharper fields of view for all lighting conditions
- Optimize binocularity to provide similar images to each eye in all directions of gaze
- Compensate Rx for position of wear, as well as refractive error, age, amount of add, pupil size
- Decrease off axis aberrations to widen the intermediate and near zones



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Software Design & Freeform Surfacing



Essilor

Hoya

Unity

Zeiss

Shamir

Same machine process

Customized PAL

Different software programs

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PRODUCT PORTFOLIO REVIEW of Free Form Progressive Lenses

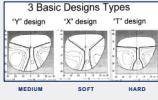


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Essilor Portfolio

Free Form PAL 2 Cat. N	Free Form PAL 1 Cat. O
Varilux XR 14/4(DS)	Comfort Max Fit 14/4/DS
Varilux X Fit 14/4(DS)	Varilux X 14/4(DS)

3 Basic Designs Types



Aberration
Soft, X = DS
Medium Soft, Y = ABS

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Essilor Technology Review

TECHNOLOGY	
All Varilux® lens designs	 <p>New ingredients added to the recipe</p> <p>Freeform technology becomes more sophisticated with newer designs to offset the limitations of the PAL design</p>
Digital Surfacing	
Harmful Blue Light* Protection (Essential Blue Series™)	
W.A.V.E. Technology™	
W.A.V.E. Technology 2™	
Binocular Booster (Varilux® Physio® W3+)	
SynchronEyes™ (Varilux® X Series™)	
Nanoptix™ Technology	
Xtend™ Technology	
Personalized Measurements***	

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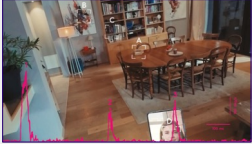
Improved Varilux XR Essilor Technology

Xtend Technology

- Optimizes intermediate zone for digital devices
- Wider FOV along power progression
- Decreased head movements for within arm's length viewing

XR-motion Technology

- Replaced SynchronEyes
- Software calculates R/L Rx as matched pair
- Provides similar images to each eye
- Applied to all fields of gaze
- Improves binocular function




Illustrates zones of interest and eye movement patterns between points of interest

Caution: may be contraindicated with poor BV.

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Essilor Technology Comparison



Eye-Ruler 2

- Position of wear measurements
- Measures reading eye movements
- Position of down gaze

PERSONALIZED MEASUREMENTS

Required: ● Optional, Default Measurements Accepted: ■

XR Track requires EyeRuler 2 measurements

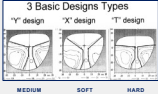
	PD and fitting height	Reading distance	Work height	Work distance	Down Vision Behavior
Varilux® XR Track	●	●	●	●	●
Varilux® XR Design	●	●	●	●	●
Varilux® X Fit	●	●	●	●	●
Varilux® Comfort Max Fit	●	●	●	●	●

Software program optimizes near zone to match pt. near vision behavior

Consult Manufacturer for complete product portfolio information

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Hoya Portfolio


<p>Free Form PAL 2 Cat. N CM (optional)</p>	<p>Free Form PAL 1 Cat. O</p>
<p style="text-align: center;">iD MyStyle 3 14/4(DS)</p> <p style="text-align: center; font-size: small;">Tyro, Modern, Adventure, Detail, Stable</p>	<p style="text-align: center;">Array 2/ Wrap 11,13,15,17,VL/4(ABS)CM</p>
<p style="text-align: center;">iD LifeStyle 4 11,12,13,14,15,16VL(DS)</p> <p style="text-align: center; font-size: small;">Urban, Indoor, Outdoor</p>	<div style="text-align: center;"> <p>3 Basic Designs 1 types</p>  <p>WIDEVIEW SOFT HARD</p> <p>Aberration Soft X = DS Medium Soft Y = ABS</p> </div>

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Hoya Design Update

iD LifeStyle 4

3 Prioritization Options	Description
Urban	Balanced for all visual distances
Indoor	Int/Near prioritized lens
Outdoor	Distance centric design



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Hoya Design Update

iD MyStyle 3

5 Prioritization Options	Description
Tyro ★ New	New PAL wearer, smooth periph, indoor lifestyle
Expert ★ New	(similar to MyStyle 2 Stable design) Experienced PAL wearer, wide Dist/Near, belted Int zone
Detail	Wider Int/Near zones
Modern	Balanced for all viewing distances
Adventure	Distance centric

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Hoya Technology Review

73% of the population have a difference in refractive error between the eyes of 0.25D or more.¹

- Unequal images sizes
- Vertical prism imbalance

NEW

AdaptEase Technology

- AdaptEase decreases unwanted astigmatism in the periphery

NEW

3D Binocular Vision

- 3D Binocular Vision reduces prismatic effect adjacent to the corridor

- Algorithm analysis both R/L Rxs
- Optimizes curvature and corridor length
- Reduces mag & prism imbalance
- Improve binocularity, similar to XR-Motion

¹ Hoya data in file. European progressive lens orders 2007-2013

Caution: may be contraindicated with poor BV.

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Shamir Portfolio

Free Form PAL 2 Cat. N (CM optional)	Free Form PAL 1 Cat. O	
Autograph Intelligence 11,13,15,18,V/4(ABS)	Autograph II 11,13,15,18,V/4(ABS)CM	<p>Aberration Hard T = ABS</p> <div style="display: flex; justify-content: center; align-items: center;"> <p>3 Basic Designs Types</p> <div style="display: flex; gap: 10px;"> <div style="text-align: center;"> <p>"Y" design</p> <p>MODERN</p> </div> <div style="text-align: center;"> <p>"X" design</p> <p>SOFT</p> </div> <div style="text-align: center;"> <p>"T" design</p> <p>HARD</p> </div> </div> </div>
Autograph III 11,13,15,18,V/4(ABS)	Autograph II Attitude 18,15/4(ABS)CM	
Attitude III Fashion 18,15/4(ABS)		
Attitude III Sport 18/4(ABS)		

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SHAMIR


- Optimize near inset.
- Provide Near Mono PDs

Design	Autograph Intelligence	Autograph III	Autograph II+	IntTouch	Spectrum+
Technology	\$\$\$	\$\$\$	\$\$	\$\$	\$
Eyepoint Technology AI	<input checked="" type="checkbox"/>				
Continuous Design	<input checked="" type="checkbox"/>				
AI Engine	<input checked="" type="checkbox"/>				
Eyepoint Technology III		<input checked="" type="checkbox"/>			
Natural Posture	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>
IntelliCorridor	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	
As-Worn Quadro	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			
Eyepoint Technology				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Eyepoint Technology As-Worn			<input checked="" type="checkbox"/>		
Close-Up	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		

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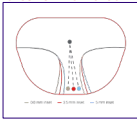
Shamir Technology Review

EYE-POINT TECHNOLOGY AI™



- Age matched database of head & eye movements across visual distance range
- Combined w/ AI = customize design for dynamic eye movements

CLOSE-UP TECHNOLOGY™



Benefits:

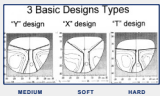
- Unequal near convergence
- Working dist. ≠ 40 cm
- Provide Dist and Near mono PDs

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Zeiss Portfolio

Aberration Hard T = ABS

3 Basic Designs Types
 "Y" design "X" design "T" design



	Free Form PAL 2 Cat. N (CM optional)	Free Form PAL 1 Cat. O
	SmartLife Individual (variable) 13/6(ABS)	SmartLife Pure (S,M,L) 14, 16, 18/6(ABS)
	SmartLife Individual (S,M,L) 14, 16, 18/6(ABS)	SmartLife Plus 13/6(ABS)
		SmartLife Superb 13/6(ABS)CM

SmartLife Intermediate and Near have been replaced

Previous Design	New Design
Individual	Individual 3
Individual Near	Individual 3 M
Individual Intermediate	Individual 3 L

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Zeiss Technology Review

	SmartView Progressive Plus	SmartView Progressive Plus	SmartView Progressive Super	SmartView Progressive Individual	SmartView Progressive Individual
Individuality 1 Technology Optimization to the individual near daily activities					
Individuality 2 Technology Optimization to the individual position of near parameter for 60% peripheral vision zones					
Individuality 3 Technology Optimization to the individual position of near parameter for 60% peripheral vision zones	14 mm(D)	14 mm(D)			14 mm(D)
Digital Image 1 Technology Optimization of the near area for better reading on digital devices					
Individuality 4 Technology 2 Optimization based on average light conditions & age-related pupil diameter					
SmartView Technology Optimization based on individual measurement and near vision height					

SmartView Technology

NEW! Smart Dynamic Optics
Addresses binocular eye movements and Rx imbalances

NEW! Age Intelligence
Factors in ADD power, pupil size for a given age.


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Unity Portfolio


Free Form PAL 2 Cat. N (CM optional)	Free From PAL 1 Cat. O
Via Elite II (variable) 12/4(ABS)	Via Plus II 12/4(ABS)CM
Via Elite II 12, 14, 16, 18/4(ABS)	Via Wrap II 12/4(ABS)CM

Aberration
Medium Soft Y = ABS

3 Basic Designs Types


 "Y" design
 MEDIUM


 "X" design
 SOFT


 "T" design
 HARD

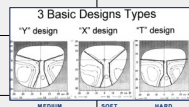
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Unity Technology Review

Technology	Patient Benefit	Unity Via Elite II	Unity Via Plus II, Mobile II, Wrap II	Unity Via II
Advanced Fit	Allows patient to easily find intermediate, near and preferred reading distance. Allows more natural posture and unsurpassed visual ergonomics.	•		
InnoVue (NEW)	Optimize Off axis Abber./Wider FOV	•	•	
Digital Viewpoint	Optimized prescription at every point of the lens. Minimized peripheral distortion.	•	•	
EquiBalance (NEW)	Optimize R/L Rx/ Mag. & Prims Imbal.	•	•	•
OptiScreen (NEW)	Optimize Int zone, Like Xtend / Age Intel	•	•	•
Automatic Reading Height Optimization	Each lens is customized for the individual patient ensuring that the full add power is fit inside the frame.	•	•	•
Variable Inset	Larger usable reading area.	•	•	•

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IOT Portfolio Private label lenses thru Independent Labs

Free Form PAL 3	Free Form PAL 2	Free Form PAL 1	Specialty FF PAL
Camber Steady Plus Balanced 14-18/4(DS) Medium	Endless Steady Balanced 14-18/4(ABS) Medium	Essential Steady Balanced 14-18/4(ABS) Medium	Endless Pilot 14-18/4(ABS) Medium
Camber Steady Plus Distance 14-18/4(DS) Medium	Endless Steady Distance 14-18/4(ABS) Medium	Essential Steady Distance 14-18/4(ABS) Medium	3 Basic Designs Types "Y" design "X" design "T" design  <small>NEAR SOFT HARD</small>
Camber Steady Plus Intermediate 14-18/4(DS) Soft	Endless Steady Intermediate 14-18/4(ABS) Soft	Essential Steady Intermediate 14-18/4(ABS) Soft	
Camber Steady Plus Near 14-18/4(DS) Medium	Endless Steady Near 14-18/4(ABS) Medium	Essential Steady Near 14-18/4(ABS) Medium	

IOT = Indizen Optical Technologies Corridor length can be specified 14-18 mm in 1 mm increments or software driven

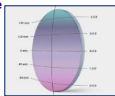
55

IOT Technology


Goal of lens design use both surfaces to minimize

- mathematical limitations
- unwanted spherocylinder distortions along periph of power progression
 - o most lens designs only address cylinder component


Front Surface



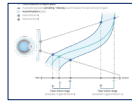
Camber lens blank




Back surface




Steady Methodology
decrease periph swim



Digital Ray-Path 2
decrease oblique aberrations
over the accommodative space



Steady Plus Methodology
address spherical component



Personalized Parameters

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IOT Technology Comparison

Technology	Essential Steady Good	Endless Steady Better	Camber Steady Plus Best
Camber			●
Steady Plus Methodology			●
Steady Methodology	●	●	
IOT Digital Ray-Path 2		●	●

The Optical Journal [Independent Optical Laboratories In The United States](#)

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IOT Endless Pilot Progressive

Innovative Technology

Near focus segment
• Ø 30mm
• 5mm above the pupil

Progressive lens

Endless Pilot Progressive

- Free Form Design
- All Back Surface
- 14,16,18mm MFH
- 4mm Drop
- Medium Aberration Pattern

Similar design to the discontinued Varilux Overview lens

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Communicating your knowledge to the patient

Advances in lens design technology provide sharper images with wider field of view at all distances in changing lighting conditions.

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Case Study

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What are you going to prescribe for Ted?

Ted is a 53 y.o. M. Entertainment Attorney/Musician

LEE: 2 yrs.
CC: decreased Dist & Int vision
 Pt wears 2 pair of glasses (SVD and SVN)
Interested in all purpose glasses

Lenometry
Dist. Rx
 OD -2.75 -1.25 x 085 20/25
 OS -3.00 -1.50 x 085 20/25
Near Rx (Effective ADD = +1.50)
 OD -1.25 -1.25 x 085 .6M
 OS -1.50 -1.50 x 085 .6M

Manifest Refraction
 OD -3.25 -1.25 x 085 20/15
 OS -3.50 -1.50 x 085 20/15
Ted would like a frame that is similar to the one he wears.
 Fitting Height = 22 mm



Spectacle Recommendations

- near task specific lenses = computer use
- general wear progressive = indoor
- GW PAL sunglasses.
- task specific musician glasses

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Lens Portfolio

Varilux XR Design Technology 14/4(DS) Varilux X Design Technology Fit 14/4(DS)	Variable corridor	<div style="border: 1px solid black; padding: 5px;"> <p>Moderate Myope > +2.00 Add 1st PAL Used to SV, wide FOV OD -3.25 -1.25 x 085 OS -3.50 -1.50 x 085 Add +2.25 Fitting Ht. = 22mm</p> </div>
iD MyStyle 3 14/4(DS) Tyro, Modern, Adventure, Detail, Stable	Variable corridor	
iD LifeStyle 4 11,12,13,14,15,16,18 (Urban, Indoor, Outdoor)	DS/Soft design/ease of adaptation	
SmartLife Individual 13/6(ABS) or (S.M, 14, 16, 18)	ABS/Myopes, Hard design/periph noise	
Autograph Intelligence 11,13,15,18, V/4(ABS)	ABS/Myopes, Hard design/periph noise	
Via Elite II 12,14,16, 18/4(ABS)	ABS/Medium Soft, less periph noise	

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First Time Progressive for Debbie

Debbie 48 y.o. F / Supervisor
 First eye exam

CC: She doesn't like taking her glasses on and off and relies on them all day long.

Lenometry
 +2.50 OTC for reading and computer
 Work well for Int/Near, Takes off for Dist.

Unaided acuities
 20/25- OD
 20/25- OS

Manifest Refraction
 OD +1.00 DS 20/20
 OS +1.00 DS 20/20



BV, OH, SH: WNL/unremarkable.

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Lens Portfolio

Varilux XR Design Technology 14/4(DS)	DS/Soft design Variable Corridor	Rx OD +1.00 DS OD +1.00 DS Add +1.50 Fitting Ht. = 28
Varilux X Design Technology Fit 14/4(DS)		
ID MyStyle 3 14/4(DS) Tyro, Modern, Adventure, Detail, Stable		
ID LifeStyle 4 11,12,13,14,V(L,DS) Urban, Indoor, Outdoor		
SmartLife Individual 13/6(ABS) or (S,M,L)14,16,18		
Autograph Intelligence 11,13,15,18,V/4(ABS)		
Via Elite II 12, 14, 16, 18/4(ABS)		

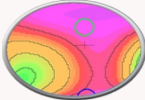
64

Troubleshooting: Rx check for Debbie

CC
"My distance vision is great, but I have to tilt my chin up to see my computer clearly and to read."


How did we troubleshoot the case?

Custom Progressive Design
 PAL Design on Front and Back side
 Fitting cross location: 4mm above 150 line
 Rec. minimum fitting height:
 17mm
 Available as: Photochromic; Polarized
 Available In: US and Canada



Varilux XR

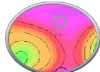
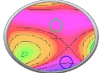
- Freeform ✓
- Dual Surface ✓
- Soft Pattern ✓
- Variable Corridor



- Verified Rx, PDs, fitting heights
- Adjusted frame
- Analyzed PAL design
 - Dist VA - good
 - Adaptation - good
- Used to OTC readers for Int/Near

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Lens Portfolio

Varilux XR Design Technology 14/4(DS)		 <p>Variable Corridor</p>  <p>Short Corridor</p> Rx OD +1.00 DS OD +1.00 DS Add +1.50 Fitting Ht. = 28
Varilux X Design Technology Fit 14/4(DS)		
ID MyStyle 3 14/4(DS) Tyro, Modern, Adventure, Detail, Stable		
ID LifeStyle 4 11,12,13,14,V(L,DS) Urban, <u>Indoor</u> , Outdoor	Control the position of the near zone DS, Soft design ease of adaptation	
SmartLife Individual 13/6(ABS) or (S,M,L)14,16,18		
Autograph Intelligence 11,13,15,18,V/4(ABS)		
Via Elite II 12, 14, 16, 18/4(ABS)		

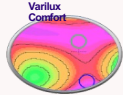
66

What are you going to prescribe for Walter?

Walter is a 50 y.o. M / High School Principal
LEE: 2 yrs


CC "I am here to update my prescription. I have no problems with distance vision using my glasses, but I am having trouble reading with them".

Lensometry
OD +1.00 DS
OS +1.00 DS
ADD +1.50



Varilux Comfort

Standard Progressive
PAL Design on Front side
Fitting cross location: 4mm above 180 line
Rec. minimum fitting height: 17mm
Available as: Clear; Photochromic; Polarized
Available in: US and Canada



- Happy with distance vision
- Happy with current PAL
 - older design
- Add increased to +2.00

BV, OH, SH: WNL/unremarkable

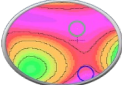
67

If it's not broken, don't fix it?

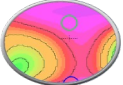
<p>Varilux XR 14/4(DS) Customizable with POW Varilux X FIT 14/4(DS)</p>	<p>Varilux X 14/4(DS)</p>	<p>DS/Soft design Less periph noise Ease of adapt to higher ADD power</p>
<p>ID MyStyle 3 14/4(DS) Tyro, Modern, Adventure, Detail, Stable</p> <p>ID LifeStyle 4 11,12,13,14,VL(DS) Urban, Indoor, Outdoor</p>		

Comparing +2.00 ADD

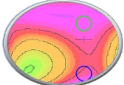
Comfort



Varilux X



Varilux XR



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What are you going to prescribe for Danny?

59 y.o. Grade School Teacher
Full time glasses wear, takes his glasses off to read


CC "Ever since I started using PAL's, my distance is not as sharp as before I needed PAL's. Is there something new that I can try?"

-2.50 DS OU 20/20 OD/OS, add +2.50

BV, OH, SH: WNL/unremarkable

PAL history:
1st time PAL = Varilux Comfort
Followed by:
Varilux Comfort Enhanced
Varilux Physio Enhanced

Should we prescribe Varilux XR Design?



Varilux XR Design

Custom Progressive Design
PAL Design on Front and Back side
Fitting cross location: 4mm above 180 line
Rec. minimum fitting height: 17mm
Available as: Photochromic; Polarized
Available in: US and Canada

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Varilux XR Design Technology 14/4(DS)	<ul style="list-style-type: none"> • Reads w/o Rx • Dist. vision more important than near
Varilux X Design Technology 14/4(DS)	
ID MyStyle 3 14/4(DS) Tyro, Detail, Stable	Zeiss SmartLife Individual
ID LifeStyle 4 11,12,13,14,VL(DS) Urban, Indoor, Outdoor	Varilux X Design
SmartLife Individual 13/6(ABS) or (S,M,L)14,16,18	<ul style="list-style-type: none"> • Freeform • ABS/Myope • Hard Pattern/Wide Dist zone • Fixed or Variable
Autograph Intelligence 11,13,15,18,V/4(ABS)	<ul style="list-style-type: none"> • Freeform • Dual Surface • Soft Pattern • Variable Corridor
Via Elite II 12, 14, 16, 18/4(ABS) Medium Soft design	

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Key Takeaways



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- Apply the DNA concepts when recommending and troubleshooting PALs
- Be able to discuss the benefits and limitations of the different lens designs
- Match the design characteristics to the visual needs
- Make changes based on analysis

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At the End of the Day



- ❖ Did I address the chief concern with the appropriate recommendations?
- ❖ Is it an improvement over what they are used to?
- ❖ Continue to develop your skills in the art and science of vision care
- ❖ Practice with compassion

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V On behalf of Vision Expo, I sincerely thank you for being here this year.



Vision Expo Has Gone Green!

We have eliminated all paper session evaluation forms. **Please be sure to complete your electronic session evaluations online** when you login to request your CE Letter for each course you attended! Your feedback is important to us as our Education Planning Committee considers content and speakers for future meetings to provide you with the best education possible.

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Experience EXPO With Us!

- **Main Stage – Exhibit Hall – Booth P1586**
 - OptiCon General Session: Presented by United Opticians Associations (UOA) - A Conversation with Scott Shapiro, Thursday, 12:30pm – 1:30pm
 - UOA College Bowl, Friday, 12:30pm – 1:30pm
- **OptiCon Hub – Exhibit Hall – Booth P1271**

The OptiCon Hub is brought to you by the United Opticians Association (UOA). The UOA is the international member-based organization that represents Opticians, Contact Lens Technicians and Ophthalmic Allied Professionals.
- **Exhibit Hall Hours**

Thursday, Feb 20 6:00-7:00 pm	9:30am – 6:00pm	Conferee Happy Hour	Wed, Feb 19
Friday, Feb 21 6:00-7:00 pm	9:30am – 6:00pm	Conferee Happy Hour	Thur, Feb 20
- **Socials @ Poolside - Rosen Centre**

Saturday, Feb 22 6:00-7:00 pm	9:30am – 3:00pm	Tropical Cocktail Reception	Fri, Feb 21 6:00-7:30
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